



The Cartridge-Free monochrome business printer for high-volume printing.

Up to 2 years of ink — in the box²

Save up to 75 percent with low-cost replacement bottles vs. mono laser toner — about 1/3 of 1 cent per ISO page vs. 2 1/2 cents³

Worry-free, Cartridge-Free Printing — includes enough ink to print up to 11,000 pages black⁴; two standard ink bottles included

 $\begin{tabular}{ll} \textbf{Powered by PrecisionCore}^{@} \ \textbf{printing technology} - \ \textbf{delivers ultra sharp text and remarkable image detail} \end{tabular}$

Fast print speeds, virtually no warmup time — fast first page out to speed through short print jobs; 20 ISO ppm (black)[†]

Drivers and utilities — PCL¹ support included

Reliability you can count on - 2-year limited warranty⁵

Do more — high-capacity 250-sheet paper tray; auto 2-sided printing; rear tray for specialty media

Versatile connectivity — easily print from iPad®, iPhone®, Android™ tablets and smartphones⁶; includes Wi-Fi Direct®⁷ plus Ethernet; voice-activated printing⁸

Save energy — lower power consumption vs. laser⁹



Poplacoment ink hottle



WorkForce® ST-M1000 Monochrome Supertank Printer

Print

Printing Technology PrecisionCore (TFP1S-mono printhead) Printer Language Epson ESC/P®-R, PCL 51, PCL 61 Print Resolution 600 x 600 optimized dpi Max. Print Resolution 1200 x 2400 dpi

Print Speed† 20.0 ISO ppm (black) Auto 2-sided Print Speed† 9.0 ISO ppm (black) First Page Out 6 sec simplex, 13 sec duplex

Min. Ink Droplet Size 2.8 picoliters

Mobile and Voice-activated Printing⁸

Epson Connect™ Solutions⁶ Epson iPrint™ App (iOS®, Android), Epson® Remote Print Other Google Cloud Print™ 2.0

Connectivity

Standard Connectivity

Hi-Speed USB Wireless 802.11 b/g/n7 Wired Ethernet (10/100/1000 Mbps) Wi-Fi Direct

Operating Systems

Windows® 10, Windows 8, 8.1 (32-bit, 64-bit), Windows 7 (32-bit, 64-bit), Windows Vista® (32-bit, 64-bit), Windows Server® 2003 SP2 or later¹⁰, Windows Server 2016¹⁰ Mac® 0S X® 10.6.8 – mac0S® 10.13.x¹¹

Paper Handling

PC-free Paper Support Plain (Letter, 8.5" x 14", A4), Photo (4" x 6", 5" x 7", 8" x 10", Letter, A4)

Max. Paper Size 8.5" x 47.2"

Paper Sizes 4" x 6", 5" x 7", A6, Half Letter, Letter, A4, Executive, Legal, User definable (from 2.2" x 3.4" to 8.5" x 47.2")

Paper Types Epson Multipurpose Plus Paper, Epson Bright White Premium Paper, Epson Bright White Pro Paper, Epson Photo Paper Glossy, Epson Premium Photo Paper Glossy, Epson Ultra Premium Photo Paper Glossy, Epson Premium Semi-Gloss Photo Paper, Epson Presentation Paper Matte, Epson Premium Presentation Paper Matte, Epson Premium Presentation Paper Matte - Double-sided, Epson Ultra Premium Presentation Paper Matte, Epson Brochure & Flyer Paper Double-sided

Paper Handling (continued)

Envelope Types No. 10 Max. Paper Weight

64 – 90 g/m² (plain paper) 102 - 300 g/m² (Premium Glossy Photo) 250 sheets (80 g/m²)

Input Paper Capacity 1 - 250 sheets (80 g/m²) Output Paper Capacity 100 sheets Letter plain paper

Rear Feed 1 sheet

2-sided Printing (Automatic/Manual) Automatic 2-sided print Paper Types (Front Tray) Epson Multipurpose Plus Paper,

Epson Bright White Premium Paper, Epson Premium Presentation Paper – Matte, Epson Premium Presentation Double-Sided Matte Paper, Epson Brochure & Flyer Paper Double-sided

General

TemperatureOperating: 50 ° to 95 °F (10 ° to 35 °C)
Storage: -4 ° to 104 °F (-20 ° to 40 °C)

Relative Humidity

Operating: 20 – 80% Storage: 5 – 85% (no condensation)

Sound Level

Power: 6.9 B(A) Pressure: 56 dB(A)

Power Requirements
Rated Voltage: AC 100 – 240 V Universal (Automatic)

Rated Frequency: 50 – 60 Hz Rated Current: 0.4 - 0.2 A **Power Consumption**

Approx. 12 W (ISO 24712) (Standalone copy printing) Approx. 4.3 W (Ready Mode) Approx. 0.7 W (Sleep Mode)

Approx. 0.2 W (Power Off Mode)

Safety Standards

UL60950-1-CAN/CSA-22.2 No. 60950 EMC FCC Part 15 subpart B class B, CAN/CSA-CEI/IEC CISPR 22 class B

Weight and Dimensions (W x D x H)

Printing: 14.8" x 13.7" x 5.9" Storage: 14.8" x 13.7" x 5.9" Weight: 9.5 lb

What's in the Box

WorkForce ST-M1000 monochrome supertank printer, manual, power cord, 2x bottle 532 Black (120 mL)

Software Available 12 Epson printer drivers

Warranty⁵ Standard 2-year limited warranty in the U.S. and Canada

Country of Origin Philippines

Ink

Ink Bottle 1 ink bottle (Black) Replacement Ink Bottle⁴

532 Black ink bottle (120 mL) yield: 6,000

Epson strongly recommends the use of genuine ink to ensure optimal print quality and performance.

Eco Features

Save up to 50 percent of your paper supply with automatic, 2-sided printing ENERGY STAR® qualified

RoHS compliant

Recyclable product13

Epson America, Inc. is a SmartWay® Transport Partner¹⁴

Ordering Information

WorkForce ST-M1000 Monochrome Supertank Printer C11CG94201 T04D100 Maintenance Box

Epson strongly recommends the use of genuine ink to ensure optimal print quality and performance

Epson America, Inc.

† Black print speeds are measured in accordance with ISO/IEC 24734. Actual print times will vary based on factors including system configuration, software, and page complexity. For more information, visit www.epson.com/printspeed | 1 Not all media types are supported for PCL printing. | 2 Based on average monthly document print volumes of about 300 pages. | 3 Savings comparison and cost per ISO page based on the purchase cost of a replacement ink bottle and the cost of enough mono toner cartridges to achieve the total page yields of the ink bottle using the manufacturers' online prices and yields for the highest-capacity toner cartridges for the best-selling similarly featured mono laser printers priced at \$499 (USD) or less with speeds of 30 ppm or less per industry-available data as of July 2018. Actual savings will vary based on print tasks, print volumes and usage conditions. | 4 Part of the ink from the included bottle is used for initial setup; yields are lower than those of replacement ink bottles. Included and replacement ink bottle yields based on the ISO/IEC 19752 pattern with Epson's methodology. Actual ink yields will vary considerably for reasons including images printed, print settings, temperature and humidity. Ink is used for printing and printer maintenance, and the ink must be available for printing. For more information, visit www.epson.com/inkinfo | 5 As of October 1, 2019, this product comes with a 24-month standard limited warranty or 50,000 plain paper sheets (whichever happens first). Please visit www.epson.com/support for more details. | 6 Most features require an Internet connection to the printer, as well as an Internet-and/or emailenabled device. For a list of Epson Connect enabled printers and compatible devices and apps, visit www.epson.com/connect | 7 Wi-Fi CERTIFIEDTM; level of performance subject to the range of the router being used. Wi-Fi Direct may require printer software. | 8 Epson Connect account and voice-activated account registration required. See www.epson.com/voice for device compatibility. | 9 Compared to similarly featured monochrome printers under \$500 (USD) with speeds of 30 ppm or less based on industry available data, July 2018. Actual power savings will vary by product model and usage. | 10 Only printing is supported under Windows Server OS. | 11 Some applications and/or functions may not be supported under Mac OS X. | 12 Internet access is required to install OS X drivers and software. | 13 For convenient and reasonable recycling options, visit www.epson.com/recycle | 14 SmartWay is an innovative partnership of the U.S. Environmental Protection Agency that reduces greenhouse gases and other air pollutants and improves fuel efficiency.

See the latest innovations from Epson Business Solutions at www.epson.com/forbusiness



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